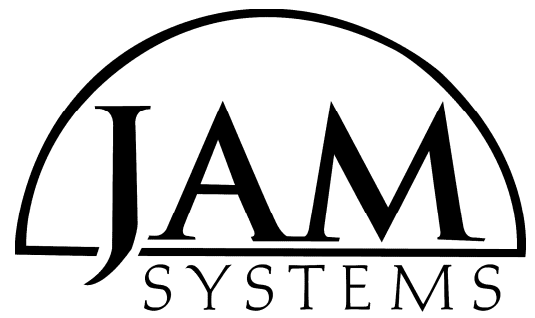


Semi Privacy Closed Picket Fence

Installation Guide

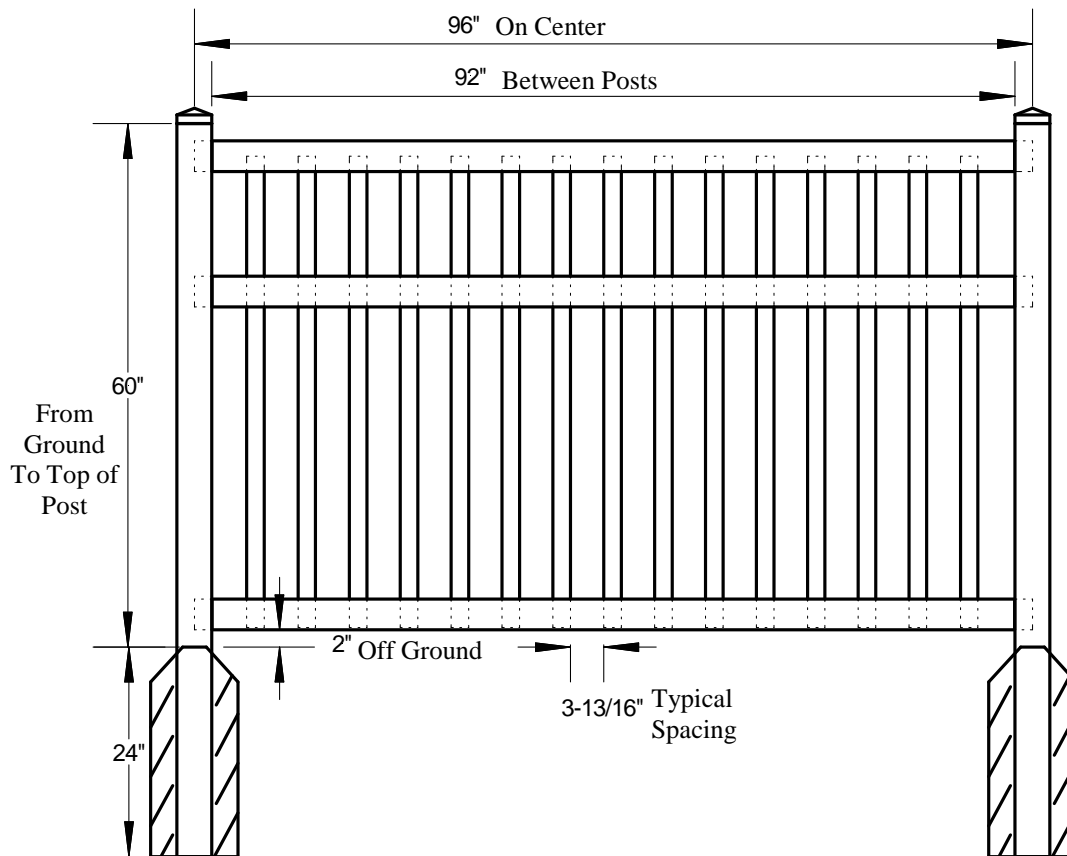


Vinyl Fence, Deck, & Railing

Dyersville, IA 52040

Phone: 1-888-513-5193

www.jamvinyl.com



Required Materials Per 8' Section

Rails
(3) 2" x 3 1/2" x 94 1/2"
With aluminum reinforcing in bottom rail

Pickets
(15) 1" x 2" x 54"

Recommended Tools

- | | |
|--------------------|------------------|
| - Measuring Tape | - Level |
| - Saw | - Shovel |
| - Post Hole Digger | - 10" Auger |
| - String | - Paint / Marker |
| - Stakes | - Concrete |

Custom sized section will change post spacing, rail length and quantity and spacing of planks.

Installer is responsible to check compliance with all local building codes.

Be sure to have all underground utilities located if digging

Semi Privacy Closed Picket Fence



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Installation Guide

Always check local building codes, and locate all underground utility lines before beginning installation. Read all instructions before beginning.

Layout

1. Pull string line along fence location. Mark post locations at 96" on center (92" between posts)
2. Dig holes 10" in diameter and at least 2' deep

Post Installation

1. Post height is determined by keeping the bottom hole for the fence 2" off ground. Keep fence height visibly consistent (allow for any small dips in ground).
2. To help keep even spacing between posts cut a spacer board at the needed distance between posts and hold the next post against it as you set the next post.
3. While not required for most applications, for best results use concrete around post. Be sure to not seal off the bottom of the post with concrete so water can drain. Failure to allow water to drain could result in the post filling with water and freezing causing damage to the post.
4. Finish filling hole with dirt. Pack firmly. **Make sure posts stay plumb, level, and properly spaced as post holes are refilled.**

Section Installation

1. Insert bottom rail (one that is routed on only one side) into posts routed side up.
2. Set pickets into routed holes on bottom rail. Allow pickets to lean to one side.
3. Set mid rail (routed on both sides) about 15" onto the pickets. Make sure the side of the rail with oversized holes is down. This will allow for a slight slope of the fence.
4. Set top rail onto the pickets
5. Insert top and mid rail into the posts so that tabs snap into the holes first on one end then back into the other end.

Tips and FAQ

1. When determining post placement allow for gates if needed. Spacing for gate opening is the nominal width of the gate. Example; a 3' gate requires a 36" opening (the gate is downsized to allow for the gate hardware).
2. Before inserting rails into gate posts, use duct tape to close ends of the rails so concrete from inside the posts can't get into the rails. (Gate posts need an aluminum post stiffener or be filled with concrete per gate installation instructions) Gate posts are the only posts that need reinforcing under normal circumstances.